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SRT

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COMPOUND

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COMPOUND

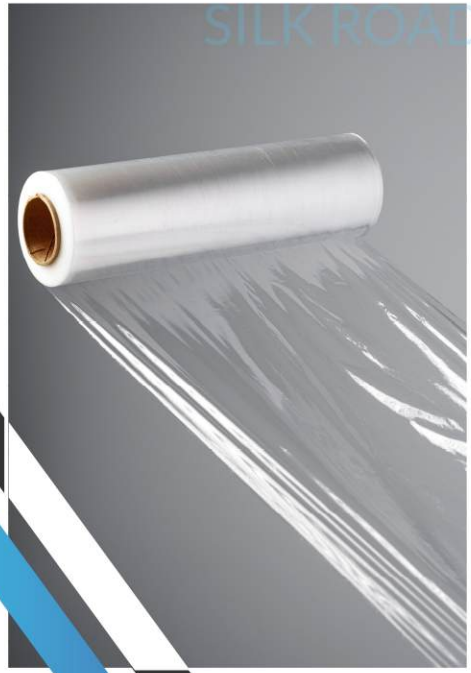
HDPE-SRT001

DESCRIPTION

SRT001 is a polyethylene compound based on **HDPE** film grade which is formulated to be used in the production of shopping bags. It has high tensile strength with good dart impact strength, **high stiffness and good processability.**

APPLICATION

- **Shopping Bag**
- **Garbage Bag**
- **Counter Bag**
- **Wrapping Film**



CHARACTERISTICS

- **Filler Type:** No Filler
- **Form:** Pellets
- **Processing Method:** Film Blowing Extrusion
- **Colors:** Transparent

PROPERTIES

Property	Value	Unit	Test Method
MFI (5.0 kg/190°C)	0.3 ± 0.01	g/10min	ISO 1133
Density	0.948 ± 0.003	g/cm³	ISO 1183
Tensile strength at yield (MD/TD)	22 / 23	MPa	ASTM D638
Tensile strength at break (MD/TD)	550 / 250	MPa	ASTM D638
Elongation at break (MD/TD)	450 / 500	%	ASTM D638
Tear strength (MD/TD)	200 / 400	mN	ISO 6383-2
Dart drop impact	250	g	ASTM D1709

COMPOUND

LDPE-SRT002

DESCRIPTION

SRT002 is a polyethylene compound based on **LDPE** film grade which is formulated to be used in the production of packaging application. It has excellent optical properties, high dart impact combined with excellent yield and tensile **strength and high stiffness**

APPLICATION

- General Purpose Bags
- Thin Film Packaging
- Carrier Bags
- Shrink Film

CHARACTERISTICS

- **Filler Type:** No Filler
- **Form:** Pellets
- **Processing Method:** Film Blowing Extrusion
- **Colors:** Transparent

PROPERTIES

Property	Value	Unit	Test Method
MFI (2.16 kg/190°C)	1.8 ± 0.02	g/10min	ISO 1133
Density	0.920 ± 0.002	g/cm³	ISO 1183
Tensile strength at yield (MD/TD)	12 / 11	MPa	ASTM D638
Tensile strength at break (MD/TD)	22 / 20	MPa	ASTM D638
Elongation at break (MD/TD)	300 / 500	%	ASTM D638
Vicat softening point	> 93	°C	ASTM D1525
Dart drop impact	130	g	ASTM D1709

HDPE-SRT003

DESCRIPTION

SRT003 is a polyethylene compound based on HDPE blow molding grade which is formulated to be used in the production of bottles and containers. Blow moulded items made from SRT003 exhibit high stiffness and impact as well **as good stress cracking resistance (ESCR).**

APPLICATION

- Bottles
- Containers (Up to 20 lit)
- Lightweight Jerry Cans

CHARACTERISTICS

- **Filler Type:** No Filler
- **Form:** Pellets
- **Processing Method:** Injection Blow Molding, Sheet Extrusion
- **Colors:** Transparent

PROPERTIES

Property	Value	Unit	Test Method
MFI (5 kg/190°C)	1.1 ± 0.02	g/10min	ISO 1133
Density	0.948 ± 0.002	g/cm³	ISO 1183
Tensile strength at yield	25	MPa	ASTM D638
Tensile strength at break	39	MPa	ASTM D638
Elongation at break	600	%	ASTM D638
Vicat softening point	> 110	°C	ASTM D1525
Izod impact strength (Notched, 23°C)	20	kJ/m²	ISO 180

COMPOUND

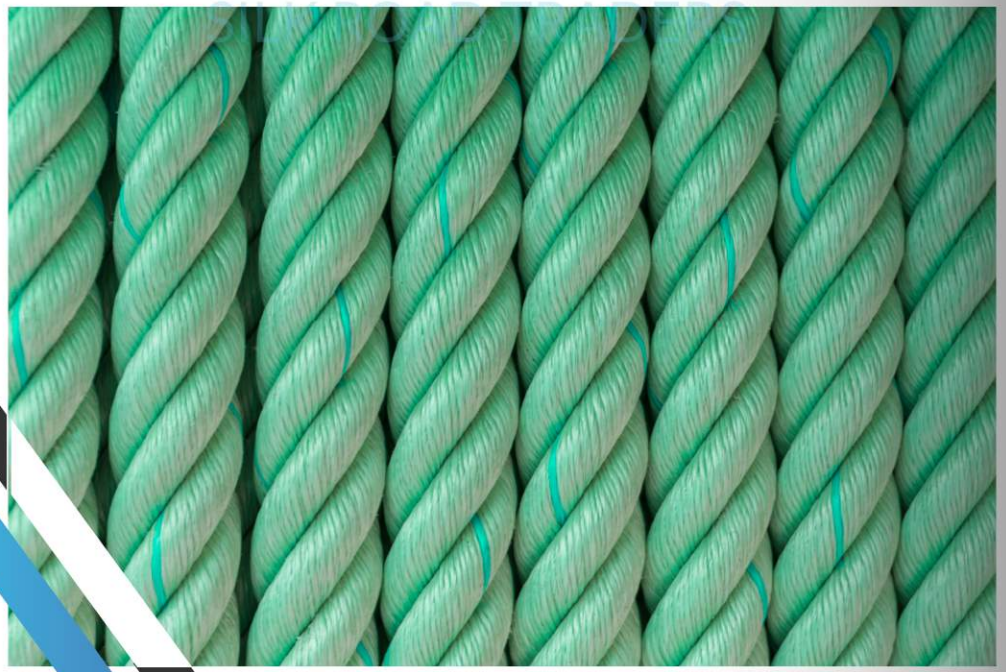
PP-SRT004

DESCRIPTION

SRT004 is a polypropylene compound based on homopolymer raffia grade which is formulated to be used in the production of yarns and monofilaments. It has outstanding processability and **good mechanical properties such as high stiffness.**

APPLICATION

- Packaging twines and ropes
- Monofilament
- Brush and broom filling
- Monolayer and coextruded film packaging
- Folders
- Thermoforming sheets

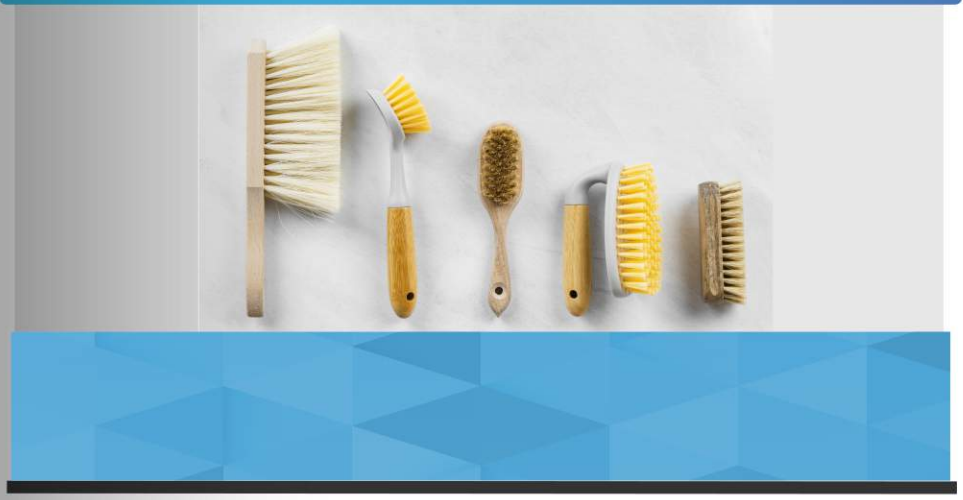


CHARACTERISTICS

- **Filler Type:** No Filler
- **Form:** Pellets
- **Processing Method:** Fiber Extrusion, Cast Film Extrusion, Sheet Extrusion, Thermoforming, Injection Molding
- **Colors:** Transparent

PROPERTIES

Property	Value	Unit	Test Method
MFI (2.16 kg/230°C)	6 ± 1	g/10min	ISO 1133
Density	0.91 ± 0.002	g/cm³	ISO 1183
Tensile strength at yield	32	MPa	ASTM D638
Flexural modulus	1400	MPa	ISO 178
Elongation at break	20	%	ASTM D638
Vicat softening point	> 140	°C	ASTM D1525
Izod impact strength (Notched, 23°C)	6	kJ/m²	ISO 180



COMPOUND

PP-SRT005

DESCRIPTION

SRT005 is a polypropylene compound based on random copolymer pipe grade which is formulated to be used in the
production of pipe and fittings. It is designed to produce items with superior toughness, excellent impact strength as
well as creep properties along with **high temperature and pressure resistance.**

APPLICATION

- Hot and cold water supply systems
- Weldable fittings
- Pipes for electrical appliances

CHARACTERISTICS

- **Filler Type:** No Filler
- **Form:** Pellets
- **Processing Method:** Film Blowing Extrusion
- **Colors:** White

PROPERTIES

Property	Value	Unit	Test Method
MFI (2.16 kg/230°C)	0.3 ± 0.02	g/10min	ISO 1133
Density	0.91 ± 0.002	g/cm³	ISO 1183
Tensile strength at yield	28	MPa	ASTM D638
Tensile modulus of elasticity	800	MPa	ASTM D638
Elongation at yield	15	%	ASTM D638
Vicat softening point (9.8 N)	> 130	°C	ASTM D1525
Izod impact strength (Notched, 23°C)	No break	J/m	ASTM D256
Izod impact strength (Notched, 0°C)	No break	J/m	ASTM D256

COMPOUND

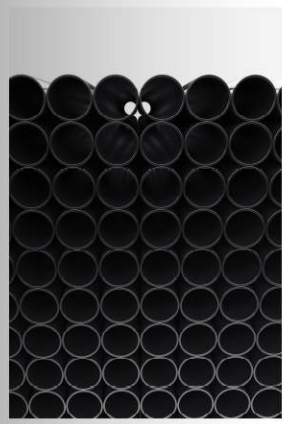
HDPE-SRT006

DESCRIPTION

SRT006 is a polyethylene compound based on **HDPE** pipe grade which is formulated to be used in the production of
pipe and fittings. It has excellent creep resistance, good heat aging resistance, satisfactory UV resistance, good wear
resistance beyond high environmental stress cracking resistance (ESCR).

APPLICATION

- Drainage pipe
- Drinking water pipe
- Gas pipe
- Sheet, Soil & Waste pipe

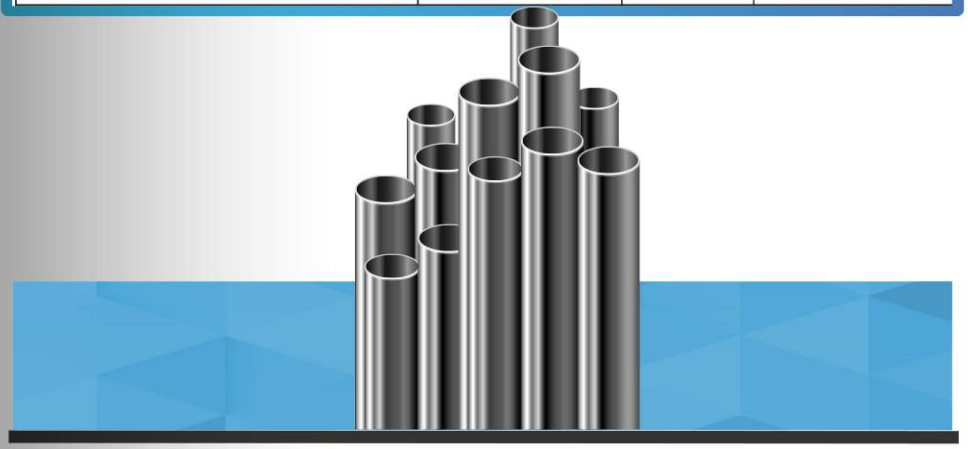


CHARACTERISTICS

- **Filler Type:** No Filler
- **Form:** Pellets
- **Processing Method::** Pipe Extrusion, Injection Molding, Compression Molding, Sheet Extrusion
- **Colors:** Black (RAL 9004)

PROPERTIES

Property	Value	Unit	Test Method
MFI (5 kg/190°C)	0.27 ± 0.02	g/10min	ISO 1133
Density	0.957 ± 0.002	g/cm³	ISO 1183
Tensile strength at yield	22	MPa	ISO 527-2
Tensile modulus of elasticity	1100	MPa	ISO 527-1, -2
Elongation at break	> 600	%	ISO 527-2
Carbon black content	2.25 ± 0.25	%	ISO 6964
Carbon black dispersion	≤ 3A1	Grade	ISO 18553
Oxidation induction time (OIT)	≥ 20	min	ISO 11357-6



COMPOUND

HDPE-SRT007

DESCRIPTION

SRT007 is a polyethylene compound based on **HDPE** injection molding grade which is formulated to be used in the production of injection molding plastic parts which combines **high stiffness with good physical properties.**

APPLICATION

- Crates
- Pallets
- Boxes
- Seats
- Caps & Closures

CHARACTERISTICS

- **Filler Type:** No Filler
- **Form:** Pellets
- **Processing Method:** Injection Molding
- **Colors:** Transparent

PROPERTIES

Property	Value	Unit	Test Method
MFI (2.16 kg/190°C)	6 ± 1	g/10min	ISO 1133
Density	0.956 ± 0.002	g/cm³	ISO 1183
Tensile strength at yield	28	MPa	ASTM D638
Tensile strength at break	12	MPa	ASTM D638
Elongation at break	700	%	ASTM D638
Flexural modulus	1400	MPa	ASTM D790
Izod impact strength (Notched, 23°C)	60	J/m	ASTM D256

HDPE-SRT008

COMPOUND

PROPERTIES TABLE

PROPERTIES	VALUE	UNIT	METHOD
Density	0.935–0.938	gr/cm³	ASTM D1505
MFI (190 °C /2.16kg)	4	g/10 min	ASTM D1238
MFI (190 °C /5kg)	10	g/10 min	ASTM D1238
Oxidation Induction Time	>40	Min@210°C	ASTM D3895
Tensile Strength at Yield	>20	MPa	ASTM D638
Elongation at Break	>900	%	ASTM D638
Flexural Modulus (-1% Secant)	>400	MPa	ASTM D790
ESCR (100 % Igepal, F_{50})	>400	hr	ASTM D1693
Vicat Softening Temperature	116	°C	ASTM D1525
Charpy Impact Resistance	18	KJ/m²	ASTM D256
Melting Point	123	°C	ASTM D2117

Product Description:

Polyethylene Compound-RM is a medium density polyethylene (MDPE) in powder form for rotational molding. This compound is available in different colors.

Product Characterize:

Excellent ESCR
Good Impact Strength
High Stiffness
High Thermal Stability
Excellent External Surface Finish
High UV Protection for Outdoor Use

POLYETHYLENE COMPOUND-RM

Typical Applications:

Industrial and Common Storage Tanks (Portable Water, Septic, Agricultural and…)
Decorative Products
Playground Facilities and Toys
Road Safety and Construction
Canoes and Boats

Other Information:

Anti-Oxidant
UV Stabilizer
Impact Modifier
Containing I-Butane as Comonomer
Narrow Molecular Weight Distribution

PVC-SRT009

Technical Data Sheet

- **Granule Type:** AFC
- **Description:** PVC compound for fittings
- **Color:** White

PHYSICAL PROPERTIES

Property	Typical Value	Unit	Standard and Test Method
Density	1.46-1.48	3gr/cm	ISO 1183
Izod Impact Notched	7-9	2KJ/m	ASTM D256
Tensile strength at peak	50	MPa	ASTM D638
Elongation at peak	8-10	%	ASTM D638
Tensile strength at Break	33	MPa	ASTM D638
Elongation at Break	25-30	%	ASTM D638

Processing Guidelines
Typical processing temperature (Die Zone):

Die Zone:

Max (°C) | Min (°C)
Zone 5: 210 |
Zone 4: 180 | 180
Zone 3: 190 | 160
Zone 2: 190 | 160
Zone 1: 190 | 160

PROCESSING TEMPERATURE

Die Zone	Max (°C)	Min (°C)
Zone 5	210	
Zone 4	180	180
Zone 3	190	160
Zone 2	190	160
Zone 1	190	160

COMPOUND

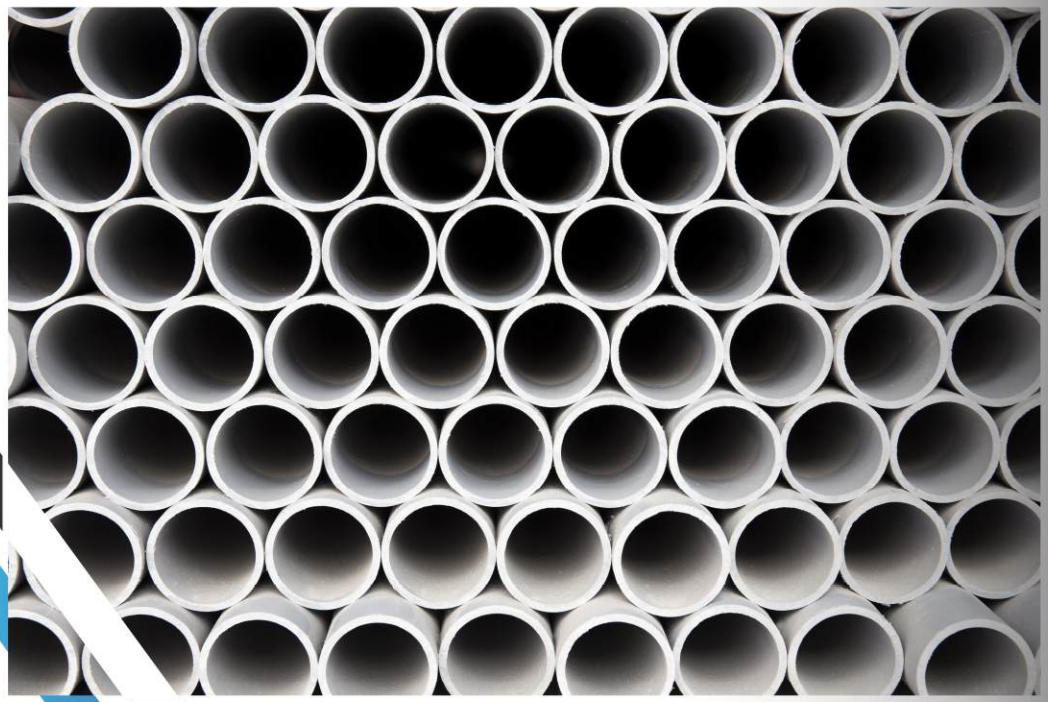
PVC-SRT010

Technical Data Sheet

- **Type:** APC
- **Description:** PVC compound for pipes
- **Color:** White
- **Appearance:** Powder

PHYSICAL PROPERTIES

Property	Typical Value	Unit	Standard and Test Method
Congo red	Min 30 minutes		ISO 182-1
Bulk density	0.88-0.90	3gr/cm	ASTM D7481
Volatile content	Max 0.1%		ISO 787



Processing Guidelines
Typical processing temperature (Die Zone):

Die Zone:

Max (°C) | Min (°C)
Zone 5: 200 |
Zone 4: 180 | 180
Zone 3: 190 | 170
Zone 2: 190 | 170
Zone 1: 190 | 170

PROCESSING TEMPERATURE

Die Zone	Max (°C)	Min (°C)
Zone 5	200	
Zone 4	180	180
Zone 3	190	170
Zone 2	190	170
Zone 1	190	170

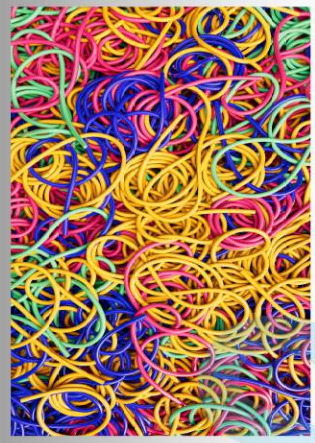
PVC-SRT011

Technical Data Sheet

- **Granule Type:** AWC
- **Description:** High Speed Insulation Compound for Flexible Cables
- **Specification:** IEC 6022: PVC/D, BS 674: TI2
- **Color:** Natural and Color

PHYSICAL PROPERTIES

Property	Typical Value	Unit	Standard and Test Method
Hardness (Shore A)	92		ASTM D2240(15sec)
Density	1.435	3gr/cm	ASTM D792 / IEC 60811-1-3
Heat Stability at 200°C	Min 136		VDE 0472/9.71
Tensile strength	Min 15.98	2N/mm	IEC 60811-1-1
Elongation at break	Min 317.98	%	IEC 60811-1-1



Processing Guidelines

The actual extrusion conditions will depend on the type of equipment used.
The following conditions may be used as a guide when starting up the extruder:
Screw Die Head Zone 4 Zone 3 Zone 2 Zone 1
Max (°C) 80 70 180 150 170 150 160 140 190 160 160 130 150 130
Min (°C)

PROCESSING TEMPERATURE

Die Zone	Max (°C)	Min (°C)
Zone 5	80	70
Zone 4	180	150
Zone 3	170	150
Zone 2	160	140
Zone 1	190	160

PVC-SRT012

Storage

- - Packaging should be kept closed during storage
- - Ambient temperature should not exceed more than 40°C
- - Avoid direct exposure to sunlight and humid weathering
- - Shelf life of the compound is 12 months from the date of manufacture.

Safety:

AWC is classified as a non-dangerous material.

Packaging: It is available in the form of pellets and supplied in PP bags with a net content of 25 kg.

Technical Service

Atman Producing Co. offers Technical Service to help customers choose the best product for their requirements. Our Technical Service is available for further information, advice about start-up, and any needs during the use of the product.